

**ROSS CONTROLS®**



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## **AIR-FUSE FLOW DIFFUSERS**

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The ROSS AIR-FUSE Flow Diffuser automatically reduces air flow to minimize hose whip. After a hose failure has occurred, the AIR-FUSE is designed to minimize the whip effect of the hose. A minimal amount of media flow will occur after the AIR-FUSE is triggered. This pilot flow will escape to atmosphere and continue until the AIR-FUSE is reset, therefore, the AIR-FUSE is intended to be used only with non-corrosive, non-flammable, non-hazardous gases. To reset the AIR-FUSE, simply shut-off the air supply.

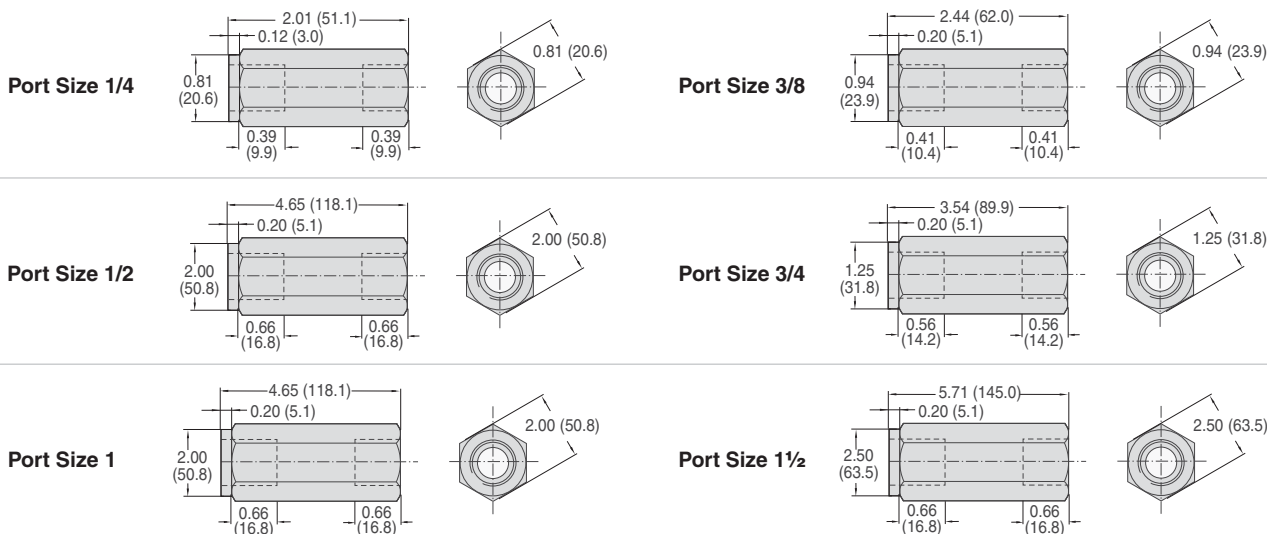


## Ordering Information

Proper sizing of the Air-Fuse unit is guided by the air-operated work elements. Required flow rating must be ensured; i.e., flow capacity of the pneumatic element (pressure regulator, ball valve) installed upstream of the Air-Fuse must be larger, than that of the used hose-break protection.

Port Size	Porting Type	Model Number		Shut-off Flow Rate at 100 psi (7 bar) scfm (dm <sup>3</sup> /s)	Flow at 100 psi (7 bar) ΔP 1 psi (0.07 bar) scfm (dm <sup>3</sup> /s)	Weight lb (kg)	
		NPT Threads	BSPB Threads				
1/4	Female-Female	1969D2002	D1969D2002	29.7 (14)	13.8 (8)	0.09 (0.04)	
3/8	Female-Female	1969D3002	D1969D3002	68.2 (32)	28.6 (14)	0.15 (0.07)	
1/2	Female-Female	1969D4002	D1969D4002	102.3 (48)	49.2 (23)	0.33 (0.15)	
3/4	Female-Female	1969D5002	D1969D5002	169.5 (80)	91.1 (43)	0.28 (0.13)	
1	Female-Female	1969D6002	D1969D6002	271.0 (128)	144 (68)	1.19 (0.54)	
1½	Female-Female	1969D8002	D1969D8002	568.0 (268)	307 (145)	2.20 (1.00)	

### Valve Dimensions – inches (mm)



### Reduces the Dangers of Hose and Plastic Tubing Failure

#### STANDARD SPECIFICATIONS (for valves on this page):

**Ambient/Media Temperature:** 35° to 175°F (2° to 80°C).

For temperature below 35°F (2°C), consult ROSS.

**Flow Media:** Filtered air.

**Operating Pressure:** Maximum 232 psi (16 bar).

Minimum according to hose length.

Drop pressure at shut-off flow: 4.4 psi (0.3 bar).

**Mounting:** In-line two-way valve. To be inserted between fixed air supply and flexible air lines

**Material:** *Housing:* Aluminum.

*Inner parts:* Brass.

*Spring:* Stainless Steel.

**IMPORTANT NOTE:** Please read carefully and thoroughly all of the **CAUTIONS, WARNINGS** on the inside back cover.

## Coiled Hose Selection Information

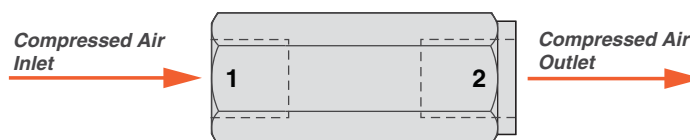
Minimum Supply Working pressure based on hose length and diameter psig (bar)												
Model Number	Port Size	Hose Length feet (meter)	Internal Hose Diameter inch (mm)									
			0.25 (0.08)	0.313 (0.10)	0.370 (0.11)	0.470 (0.14)	0.500 (0.15)	0.590 (0.18)	0.750 (0.23)	1.000 (0.30)	1.250 (0.38)	1.500 (0.46)
1969D2002	1/4	12 (3.65)	70 (4.82)	31 (2.13)	17 (1.17)	10 (0.69)	9 (0.62)	8 (0.55)	7 (0.48)	7 (0.48)	7 (0.48)	7 (0.48)
		25 (7.62)	137 (9.45)	57 (3.93)	27 (1.86)	13 (0.90)	11 (0.76)	9 (0.62)	8 (0.55)	7 (0.48)	7 (0.48)	7 (0.48)
		50 (15.24)		107 (7.38)	47 (3.24)	19 (1.31)	15 (1.03)	11 (0.76)	8 (0.55)	7 (0.48)	7 (0.48)	7 (0.48)
		100 (30.48)		207 (14.27)	87 (6)	30 (2.10)	23 (1.58)	14 (0.96)	9 (0.62)	8 (0.55)	7 (0.48)	7 (0.48)
1969D3002	3/8	12 (3.65)		132 (9.10)	57 (3.93)	21 (1.45)	17 (1.17)	11 (0.76)	8 (0.55)	8 (0.55)	7 (0.48)	7 (0.48)
		25 (7.62)			111 (7.65)	37 (2.55)	28 (1.93)	16 (1.10)	10 (0.69)	8 (0.55)	7 (0.48)	7 (0.48)
		50 (15.24)			215 (14.82)	67 (4.61)	49 (3.38)	25 (1.72)	12 (0.83)	8 (0.55)	8 (0.55)	7 (0.48)
		100 (30.48)				126 (8.69)	91 (6.27)	42 (2.90)	17 (1.17)	9 (0.62)	8 (0.55)	7 (0.48)
1969D4002	1/2	12 (3.65)			119 (8.20)	39 (2.69)	30 (2.07)	17 (1.17)	10 (0.69)	8 (0.55)	7 (0.48)	7 (0.48)
		25 (7.62)				74 (5.10)	54 (3.72)	27 (1.86)	13 (0.90)	8 (0.55)	8 (0.55)	7 (0.48)
		50 (15.24)				141 (9.72)	102 (7.03)	46 (3.17)	19 (1.31)	10 (0.69)	8 (0.55)	8 (0.55)
		100 (30.48)					196 (13.51)	85 (5.86)	29 (2)	12 (0.83)	9 (0.62)	8 (0.55)
1969D5002	3/4	12 (3.65)				96 (6.62)	70 (4.83)	33 (2.27)	15 (1.03)	9 (0.62)	8 (0.55)	7 (0.48)
		25 (7.62)				193 (13.31)	139 (9.58)	62 (4.27)	23 (1.58)	11 (0.76)	8 (0.55)	8 (0.55)
		50 (15.24)						116 (8)	38 (2.62)	14 (0.97)	9 (0.62)	8 (0.55)
		100 (30.48)						224 (15.44)	69 (4.76)	20 (1.38)	11 (0.76)	9 (0.62)
1969D6002	1	12 (3.65)				231 (15.93)	166 (8)	73 (5.03)	26 (1.79)	11 (0.76)	8 (0.55)	8 (0.55)
		25 (7.62)						144 (9.93)	47 (3.24)	16 (1.10)	10 (0.69)	8 (0.55)
		50 (15.24)							85 (5.86)	24 (1.65)	12 (0.83)	9 (0.62)
		100 (30.48)							163 (11.24)	14 (0.96)	17 (1.17)	11 (0.76)
1969D8002	1½	12 (3.65)							89 (6.14)	25 (1.72)	13 (0.89)	9 (0.62)
		25 (7.62)							179 (12.34)	44 (3.03)	18 (1.24)	12 (0.83)
		50 (15.24)								81 (5.58)	20 (1.38)	16 (1.10)
		100 (30.48)								154 (10.62)	52 (3.58)	24 (1.65)

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### Important Notes:

Flow is automatically reduced to a non-hazardous level after the ROSS AIR-FUSE has sensed a broken hose or tube. Until the supply of the compressed media is turned off, a nominal amount of flow will occur through the AIR-FUSE, therefore use only with non-corrosive, non-flammable and non-hazardous gases (check material compatibility). AIR-FUSE size should equal hose inside diameter. No reduced fittings should be used downstream of the AIR-FUSE before the tool. Flow-reducing fittings may only be used if they are directly connected with the work element. When applying the AIR-FUSE to a directional valve application, the valve should be oversized to eliminate excessive back pressure.

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# General Information

## Standard Specifications

The standard specifications for the products on each page of this catalog are given on the same page or referenced. For solenoid pilot valves, models with internal pilot supply are listed. Most models are also available for use with external pilot supply or have a built-in pilot supply selector valve.

The products in this catalog are intended for use in industrial pneumatic systems. Most products are adaptable to other uses and conditions not covered by the standard specifications given in this catalog. Weights shown are approximate and are subject to change. Dimensions given, unless otherwise noted, are envelope dimensions (not for mounting). Consult ROSS for further information.

## Port Threads

Ports of valves and bases described in this catalog have NPT (ANSI B2.1) threads. Other thread types can be specified by putting an appropriate prefix letter on the model or part number when ordering.

Thread Types by Model Prefix Letter

Pneumatic Port Threads	Prefix Letter	Threaded Electrical Opening
NPT (ANSI B2.1)	None	NPT
ISO 228 - DIN 259 Parallel, BSPP#	C*	—
ISO 228 - DIN 259 Parallel, BSPP#	D	G
ISO 228 - JIS B0203 Tapered#	J	ISO
SAE 1926- ISO 11926	S	NPT

\* Used only for filters, regulators, lubricators.

# ISO 228 threads supersedes BSPP, G and JIS thread types.

## Flow Ratings

Flow ratings are expressed as  $C_v$  where  $C_v = 1$  corresponds to a steady state air flow of approximately 32 scfm under the following conditions:

Inlet pressure = 100 psig (6.7 bar)  
Pressure drop = 10 psi (0.69 bar)  
Air temperature = 68°F (20°C)  
Relative humidity = 36%

**Note:** Because widely differing test standards are used to measure  $C_v$  values, the figures given in this catalog should not be used to compare ROSS valves with those of other makers. The  $C_v$  ratings given here are intended only for use with performance charts published by ROSS. The  $C_v$  ratings are averages for the various flow paths through the valve and are for steady flow conditions.

## Approvals and Certifications

ROSS products are designed to meet a number of industrial standards, including the Canadian Standards Association (C.S.A.) guidelines. For more information on specific product approvals, contact your local distributor or ROSS.

## Solenoids

All ROSS standard solenoids are rated for continuous duty (unless noted otherwise) and will operate the valve within the air pressure range specified in this catalog.

**Explosion-Proof Solenoid Pilot available, for more information consult ROSS.**

## Voltage & Hertz

When ordering a solenoid valve, also specify the desired solenoid voltage and hertz.

Voltage Types by Model Suffix Letter

Voltage	Suffix Letter
120 volts AC	Z
220 volts AC	Y
12 volts DC	H
24 volts DC	W
48 volts DC	M
90 volts DC	K
110 volts DC	P
125 volts DC	C

**Recommended Solenoid Voltages:** 100-110 volts AC, 50 Hz; 100-120 volts AC, 60 Hz; 24 volts DC; 110 volts DC.

In addition, the following voltages are available:

200, 220 volts AC, 50 Hz  
200, 240, 480 volts AC, 60 Hz  
24, 48, 220 volts AC, 50 Hz  
240 volts AC, 60 Hz  
200, 220 volts AC, 50 Hz  
200, 240 volts AC, 60 Hz.

For example: Model 2773B5001, 120 volts AC, 60 Hz.  
Model W6076B2401, 220 volts AC, 50 Hz.

**Please note that not all configurations are available for all models.**

*For additional information or help with voltage configuration, please contact your local distributor or ROSS.*

## Port Identification

Valve symbols in this catalog conform to the ISO 1219-1:1991 standard of the International Organization for Standardization (ISO) and the SAE J2051 standard of the Society of Automotive Engineers (SAE) respectively.

## Information or Technical Assistance

For additional information or application assistance concerning ROSS products, consult ROSS or your local ROSS distributor (see contact information on the back cover).

## Order Placement

**For order placement, consult ROSS or your local ROSS distributor.**

For a current list of countries and local distributors, visit ROSS' website at [www.rosscontrols.com](http://www.rosscontrols.com).



# CAUTIONS, WARNINGS and STANDARD WARRANTY

## PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure that all sources of energy are turned off, the entire pneumatic system is shut off and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any installation can be tampered with or need servicing after installation, persons responsible for the safety of others or the care of equipment must check every installation on a regular basis and perform all necessary maintenance.
3. All applicable instructions should be read and complied with before using any fluid power system in order to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS location listed on the cover of this document.
4. Each ROSS product should be used within its specification limits. In addition, use only ROSS parts to repair ROSS products.

**WARNING: Failure to follow these directions can adversely affect the performance of the product or result in the potential for human injury or damage to property.**

## FILTRATION and LUBRICATION

5. Dirt, scale, moisture, etc. are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. ROSS recommends a filter with a 5-micron rating for normal applications.
6. All standard ROSS filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Do *not* fail to use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition, hazardous leakage, and the potential for human injury or damage to property. Immediately replace a crazed, cracked, or deteriorated bowl. When bowl gets dirty, replace it or wipe it with a clean dry cloth.

7. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum based oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks human injury, and/or damage to property.

## AVOID INTAKE/EXHAUST RESTRICTION

8. Do not restrict the air flow in the supply line. To do so could reduce the pressure of the supply air below the minimum requirements for the valve and thereby cause erratic action.
9. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

**WARNING: ROSS expressly disclaims all warranties and responsibility for any unsatisfactory performance or injuries caused by the use of the wrong type, wrong size, or an inadequately maintained silencer installed with a ROSS product.**

## POWER PRESSES

10. Mechanical power presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.

## ENERGY ISOLATION/EMERGENCY STOP

11. Per specifications and regulations, ROSS L-O-X® and L-O-X® with EEZ-ON® operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

## STANDARD WARRANTY

limited to repair or replacement of the product or refund of the purchase price paid solely at the discretion of ROSS and provided such product is returned to ROSS freight prepaid and upon examination by ROSS is found to be defective. This warranty becomes void in the event that product has been subject to misuse, misapplication, improper maintenance, modification or tampering.

THE WARRANTY EXPRESSED ABOVE IS IN LIEU OF AND EXCLUSIVE OF ALL OTHER WARRANTIES AND ROSS EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED WITH RESPECT TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ROSS MAKES NO WARRANTY WITH RESPECT TO ITS PRODUCTS MEETING THE PROVISIONS OF ANY GOVERNMENTAL OCCUPATIONAL SAFETY AND/OR HEALTH LAWS OR REGULATIONS. IN NO EVENT IS ROSS LIABLE TO PURCHASER, USER, THEIR EMPLOYEES OR OTHERS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY RESULT FROM A BREACH OF THE WARRANTY DESCRIBED ABOVE OR THE USE OR MISUSE OF THE PRODUCTS. NO STATEMENT OF ANY REPRESENTATIVE OR EMPLOYEE OF ROSS MAY EXTEND THE LIABILITY OF ROSS AS SET FORTH HEREIN.

All products sold by ROSS CONTROLS are warranted for a one-year period [with the exception of all Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven years] from the date of purchase to be free of defects in material and workmanship. ROSS' obligation under this warranty is





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## ***Full-Service Global Locations***

***There are ROSS Distributors Throughout the World***

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*To meet your requirements across the globe, ROSS distributors are located throughout the world. Through ROSS or its distributors, guidance is available for the selection of ROSS products, both for those using pneumatic components for the first time and those designing complex pneumatic systems.*

*Other literature is available for engineering, maintenance, and service requirements. If you need products or specifications not shown here, please contact ROSS or your ROSS distributor. They will be happy to assist you in selecting the best product for your application.*

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***For a current list of countries and local distributors, visit ROSS' website at [www.rosscontrols.com](http://www.rosscontrols.com).***